

# Towards the Net Zero Carbon Target “Green Journey of Steel”



**MINING  
METALLURGY**

# Disclaimer

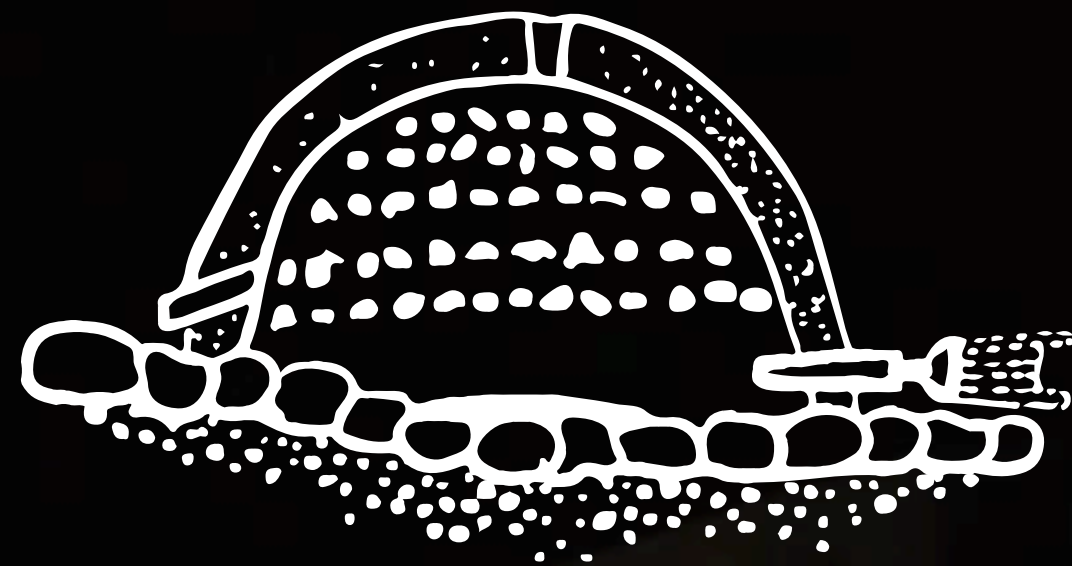
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## About Steel Production

For centuries, steel has been produced by reducing iron ores by the carbon content and energy of coal.

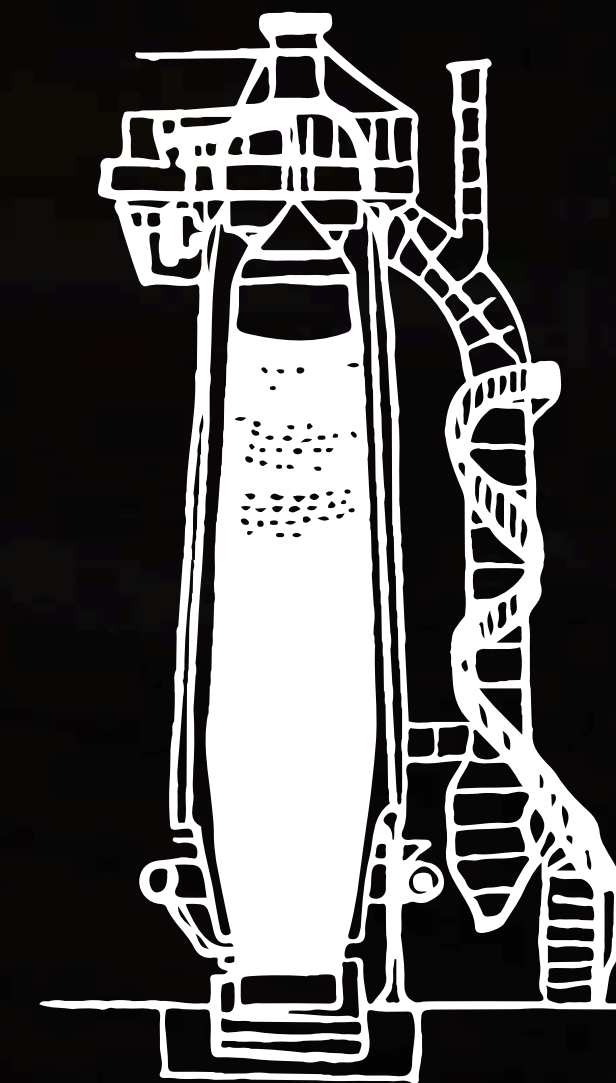
FIRST AGE



MIDDLE AGES

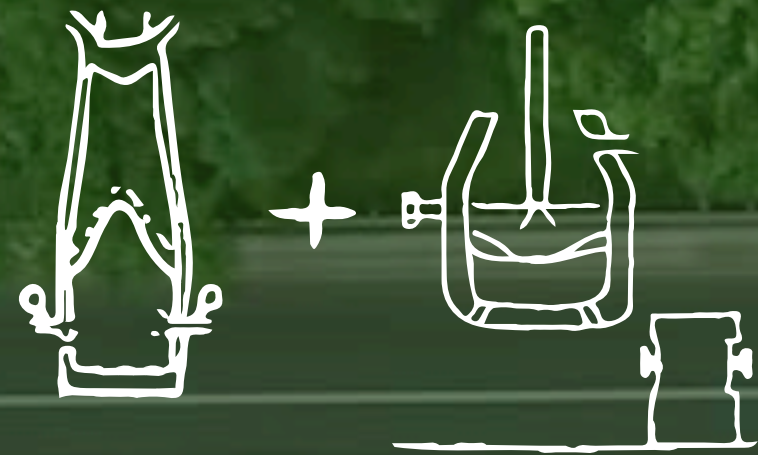


19<sup>TH</sup> CENTURY



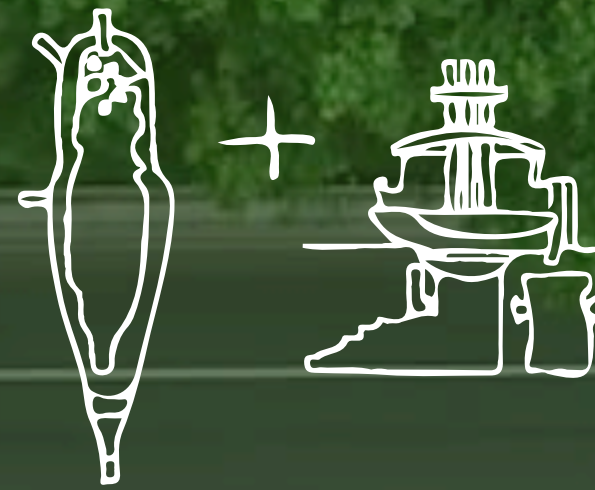
# BF-BOF | Electric Arc Furnace (EAF) | DRI-Arc Furnace

## BF-BOF Production Flow



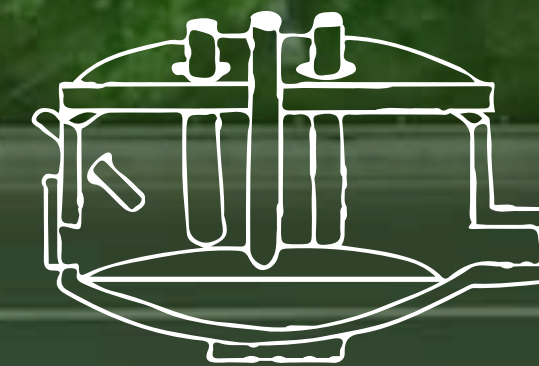
2.2\* tCO<sub>2</sub>/TCS

## DRI-Arc Furnace Production Flow



1.0\* tCO<sub>2</sub>/TCS

## Electric Arc Furnace Production Flow



0.5\* tCO<sub>2</sub>/TCS

\* TCS-Ton Crude Steel; Scope 1 + Scope 2 total emission value (World Steel Association CO2 data report 2023, September 2023)

DRI - Direct Reduced Iron

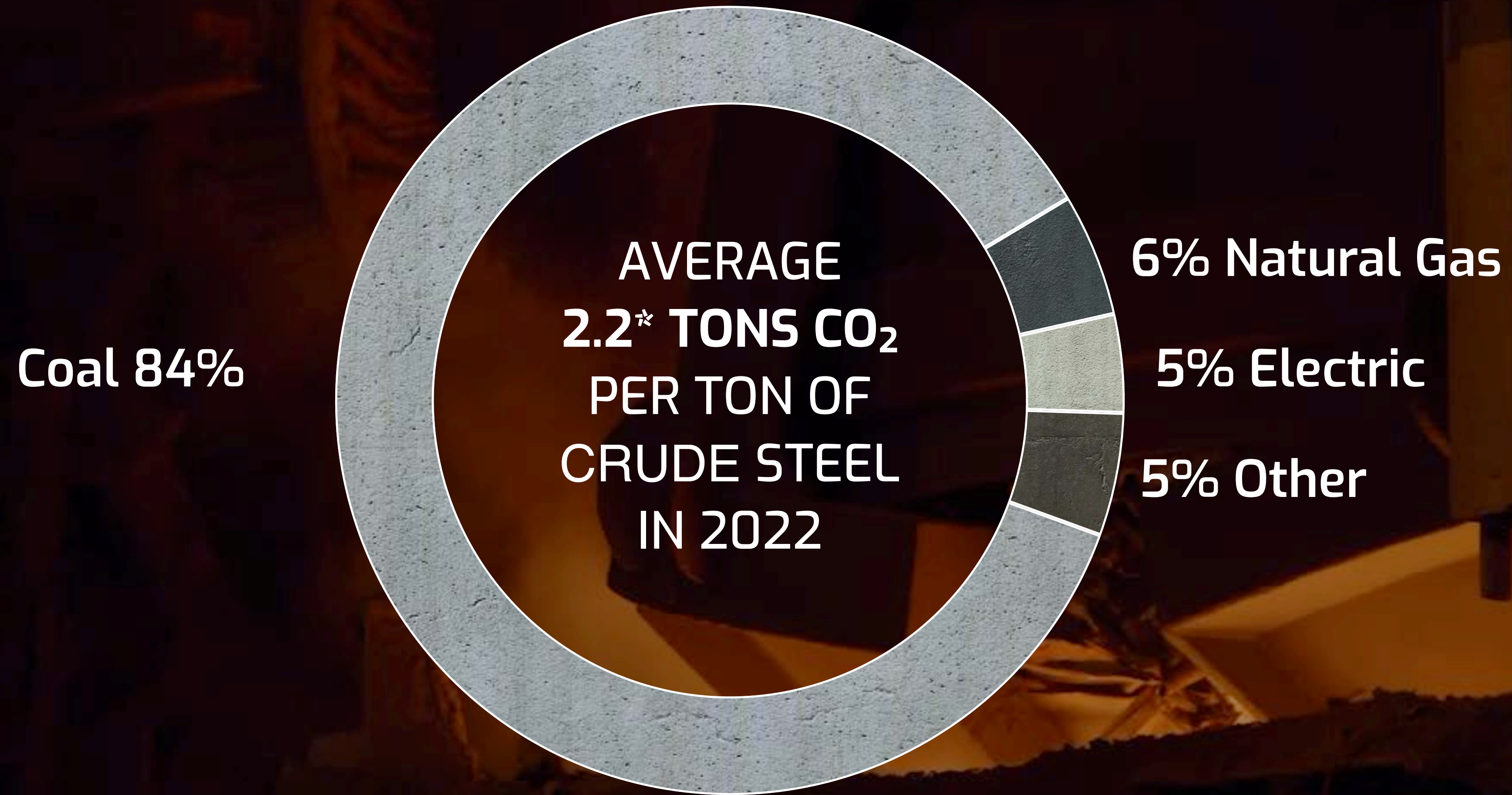
EAF - Electrical Arc Furnace

BOF - Basic Oxygen Furnace / BF (Blast Furnace)

# Scope 1 | 2 | 3 Greenhouse Gas Emissions



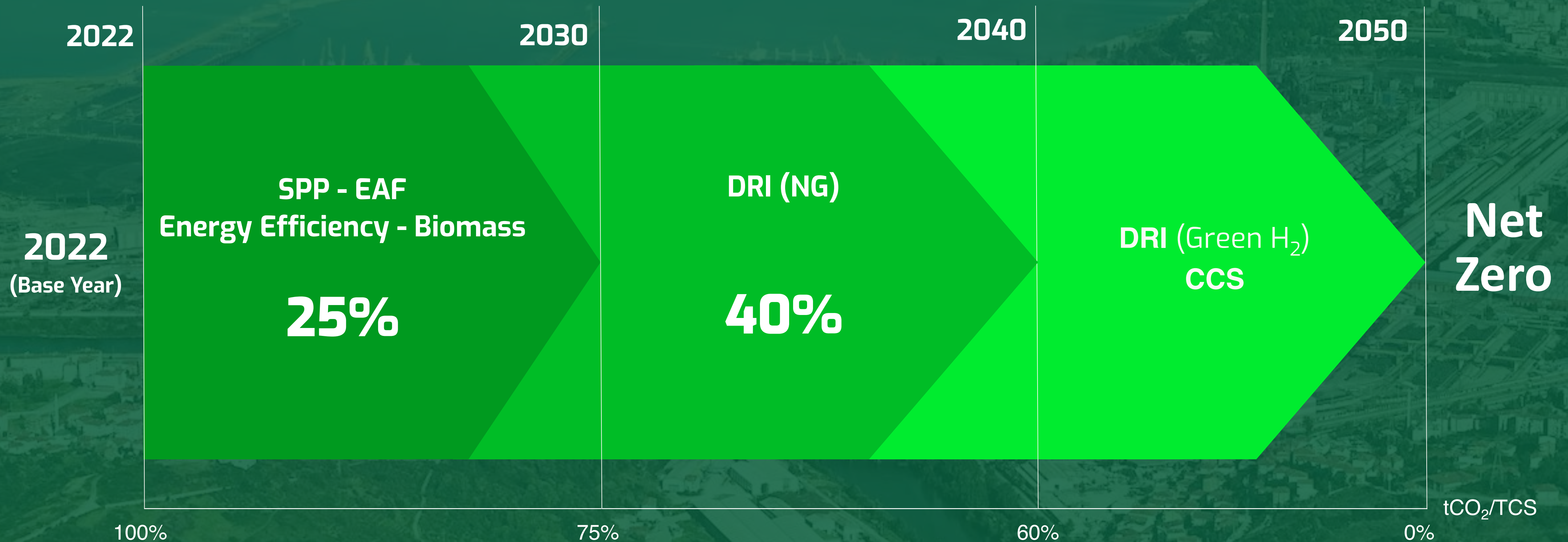
# Our Greenhouse Gas Emission Values - Erdemir & İsdemir



\* Values are Scope 1 + Scope 2 consolidated values.

# Our Greenhouse Gas Reduction Target




For a world where the global average temperature increase should be limited to 1.5 °C, we aim to reduce our emissions by 25% in 2030 and 40% in 2040 so to achieve the Net Zero emission target by 2050.






# Our Actions for Greenhouse Gas Reduction Target

## Action 1: Electric Arc Furnace Investment

### Erdemir ~25.7%\* Reduction

	Capacity	Unit Emission(tCO <sub>2</sub> /TCS)
BOF Route *	3.9 M tons	
EAF Investment	1.4 M tons	
After EAF Investment	5.3 M tons	

### İsdemir ~17.3%\* Reduction

	Capacity	Unit Emission(tCO <sub>2</sub> /TCS)
BOF Route *	5.8 M tons	
EAF Investment	2.5 M tons	
After EAF Investment	8.3 M tons	

\* According to 2022 Base scenario



# Our Actions for Greenhouse Gas Reduction Target

## Action 2: Energy Efficiency Studies

Through consistent research on improving our processes, we are finding ways to generate more energy with fewer resources. We plan to maximize our energy efficiency through these methods and to reduce our dependency on foreign energy supplies.

### Erdemir

Coke Dry Quenching System

**Turbo Generator No. 10**

**Waste Heat Recovery Boiler for 2<sup>nd</sup> Slab Furnace**

**Erdemir Designed Driver Implementation**

**PCI Facility Driver System Applications**

**New Turbo Blower Investment**

Roof-Type Solar Power Systems Project

**APC Implementation in Air Separation Facilities**

**Driver-Controlled 1<sup>st</sup> Blast Furnace Stove Air Fan**

Oxy-Fuel Usage

### İsdemir

Coke Dry Quenching System

**Steam Boiler No. 3 Retubing**

Turbo Generator No. 1-2 Capacity Increase

**Coke Dry Quenching Steam Turbine**

New Air Compressor

~ 3.5%  
Reduction

~ 3.1%  
Reduction

# Our Actions for Greenhouse Gas Reduction Target

## Action 3: Solar Power Plant (SPP) Investments

We reduce our Scope 2 emissions with our Renewable Energy investments.

### Erdemir

	SPP (Solar Power Plant)
Project Calendar	Full capacity production is expected by the end of 2025
Project Region	Van, Malatya
Expected Electricity Generation	770.000 MWh/Year
Installed Power	424 MWp

~ 4.9%  
Reduction

### İsdemir

	SPP (Solar Power Plant)
Project Calendar	Full capacity production is expected by the end of 2025
Project Region	Çorum, Diyarbakır, Şırnak
Expected Electricity Generation	940.000 MWh/Year
Installed Power	530 MWp

~ 4.5%  
Reduction

# Our Actions for Greenhouse Gas Reduction Target

## Action 4: Biomass Usage

Using biomass with a zero emission factor instead of coal will reduce our emissions.

Within this scope, pilot pyrolysis plant installation work has started.

### Erdemir

Coke Plant Coal Reduction	
Sintering Plant Coke Breeze Reduction	
Blast Furnaces PCI Coal Reduction	
Steel Mill Coal Reduction	
<b>Total Coal Reduction</b>	<b>205.091 tons/year</b>

**~ 11.9%  
Reduction**

### İsdemir

Coke Plant Coal Reduction	
Sintering Plant Coke Breeze Reduction	
Blast Furnaces PCI Coal Reduction	
Steel Mill Coal Reduction	
<b>Total Coal Reduction</b>	<b>381.897 tons/year</b>

**~ 10.6%  
Reduction**

# Our Actions for Greenhouse Gas Reduction Target

## Action 5: DRI with Natural Gas Investment 2 DRI

**Erdemir**  
~25.0%\* Reduction

	Capacity	Unit Emission
BOF Route *	3.9 M tons	
DRI Investment	2 M tons	
After DRI Investment	5.9 M tons	

**İsdemir**  
~18.1%\* Reduction

	Capacity	Unit Emission
BOF Route *	5.8 M tons	
DRI Investment	2 M tons	
After DRI Investment	7.8 M tons	

\* According to 2022 Base scenario

# Our Actions for Greenhouse Gas Reduction Target

## Action 6: DRI (with Green Hydrogen) Investment

In the iron-steel industry, hydrogen has the potential to replace coal as fuel and raw material.

Türkiye's long-term energy strategies include establishing low-cost hydrogen production facilities in regions with energy-intensive sectors such as iron and steel.

### TR Green Hydrogen Roadmap\*

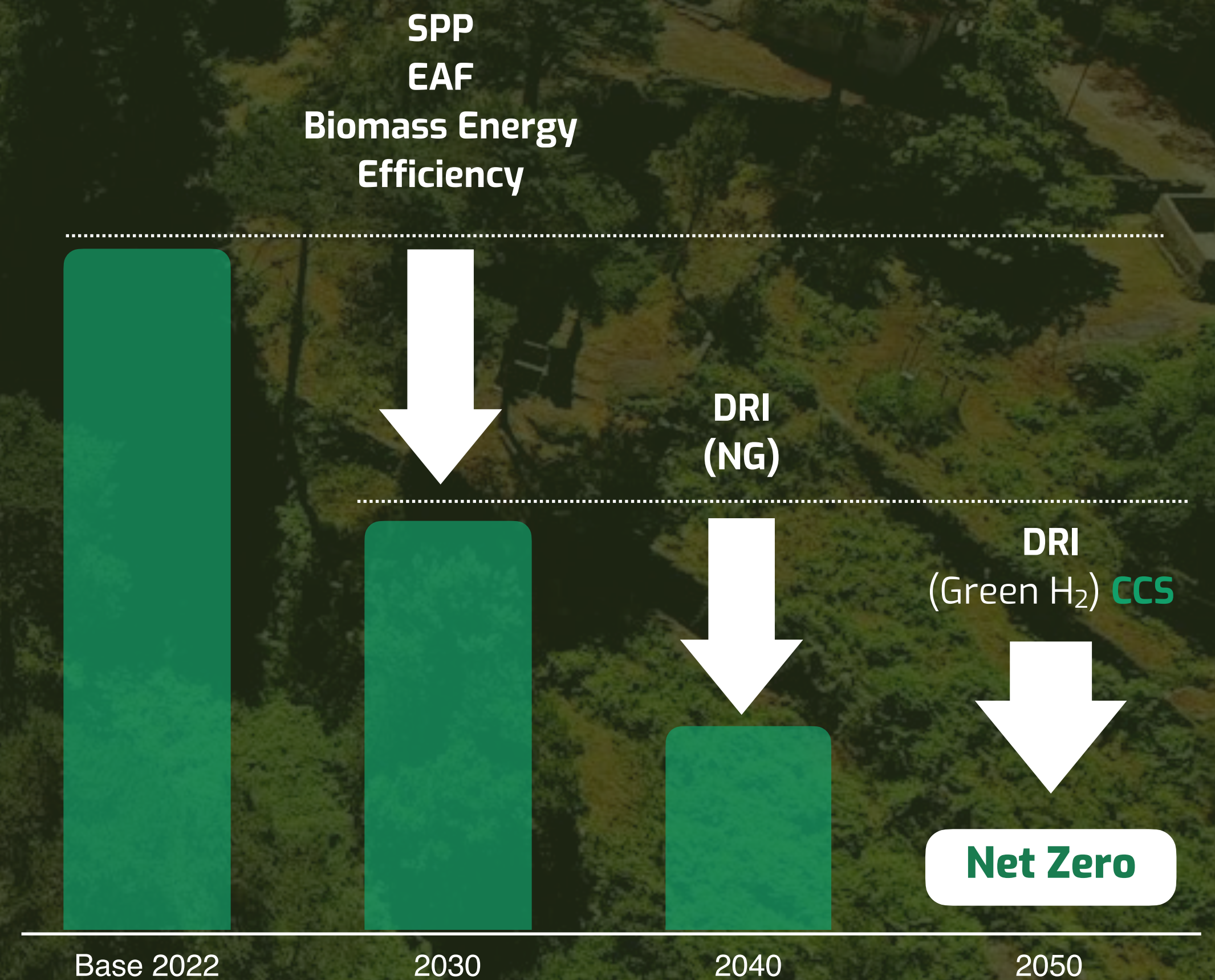
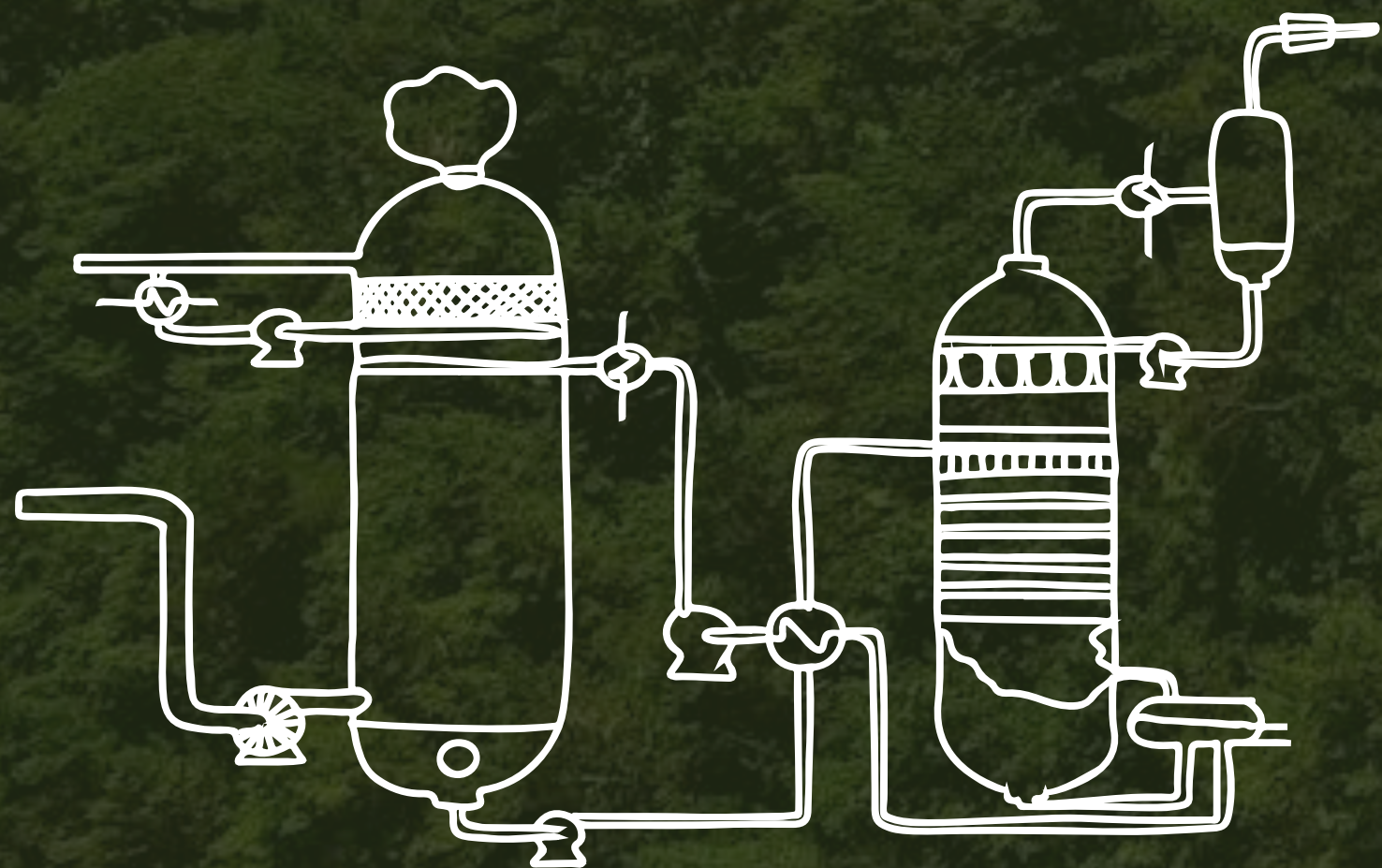
TR Hydrogen Technologies Strategy and Road Map Announced	1st Intermediate Goal	2nd Intermediate Goal	2053 TR Net Zero Carbon Target
<b>2023</b>	<b>2030</b>	<b>2035</b>	<b>2053</b>
Electrolyzer Capacity Target	2 GW	5 GW	70 GW
Production Cost Target	-	2.4 \$/kgH <sub>2</sub>	1.2 \$/kgH <sub>2</sub>

\*TR Ministry of Energy and Natural Resources report - 2023

# Our Actions for Greenhouse Gas Reduction Target

## Action 7: Carbon Capture and Storage (CCS)

In the long term, it is aimed to zero out unavoidable emissions with technologies for capturing and storing carbon released from processes.



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